Extruded Aluminum Louver • 6" Deep • 35° Drainable Blades • Airfoil Adjustable Blades • Combination

Standard Construction and Materials

FRAME: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.

Channel type.

BLADES: Stationary blades are made from .081" thk. (nominal)

extruded aluminum 6063-T52/T6 alloy. Adjustable blades are made from .125" thk. (nominal) extruded aluminum 6063-T52/T6 alloy, in an Airfoil design. Blades are

approximately 4½" on centers.

LOUVER FACE: Full width head and sill with blades and jambs contained

within.

SHAFT: .50" dia. aluminum "Pin-Lock" rod.

LINKAGE: Extruded aluminum, concealed in the channel out of

the airstream. The pivots, which rotate in Celcon bearings, are .50" dia. plated and machined steel. The pivot is locked to the $^5\!\!/\!\!\epsilon"$ dia.aluminum linkage rod by a $^1\!\!/\!\!4$ - 20 set screw

with epoxy locking patch.

SEALS: Extruded silicone rubber seals at blade edge. Foam on

bottom blade. Stainless steel at jambs.

SCREEN: (When indicated, in a removable frame)

1/2" flattened aluminum, .051" thk.,

-or- Insect screen ¹⁸/₆ aluminum mesh, .011" dia., -or- ½" sq. mesh intermediate double crimped

aluminum wire, .063" dia.

FINISH: Mill.

Options

Finishes - Enamels, Epoxies, etc.

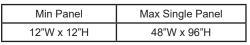
Other screens available.

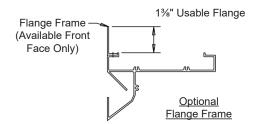
Actuators - Electric, Pneumatic, Manual, etc.

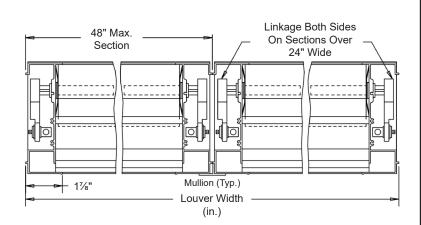
Notes

- 1. Nominal deductions will be made to the opening size given.
- 2. Approximate shipping weight is 5.8 lbs./sq.ft.

Louver Sizes







Louver Height

(in.)

41/2

Not to scale

<u>ltem #</u>	<u>Oty</u>	Width	Height	Width	Height	NA. III	Туре	Location			UU NAL
		<u>Openi</u>	ning Size Louver Size		Mullion	<u>Screens</u>				<u>Union Made</u>	
Arch. / Eng.:						EDR:		ECN:		<u>Job:</u>	
<u>Contractor:</u>											
<u>Project:</u>						<u>Date:</u>		<u>DWN:</u>		<u>DWG:</u>	

In the interest of product development, Cesco Products reserves the right to make changes without notice.



450 Riverside Dr • Wyalusing PA, 18853 Phone: 570-746-1888 • Fax: 570-746-9286 www.cescoproducts.com Extruded Aluminum Louver • 6" Deep • 35° Drainable Blades • Airfoil Adjustable Blades • Combination

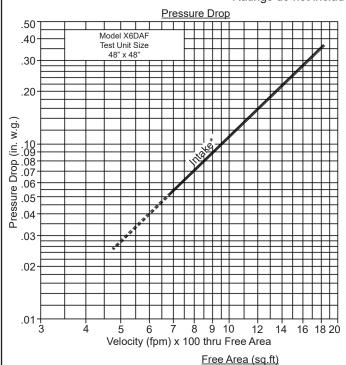
Performance Data

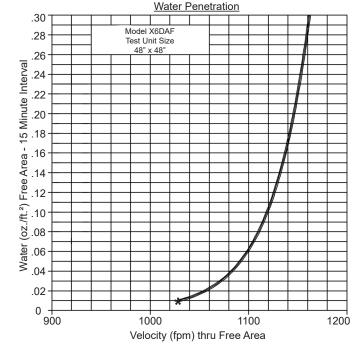
Pressure Drop: .14 in. w.g. at 1026 fpm

8.24 sq.ft. = 52% for 48"W x 48"H sample tested in accordance with AMCA Standard 500-L. Free Area:

1029 fpm Beginning Point of Water Penetration:

Ratings do not include the effects of a screen.





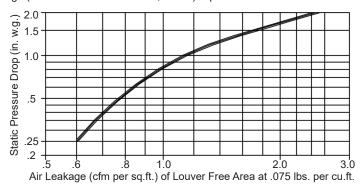
1029 (FPM) Beginning Point of Water Penetration.

		Width (in.)									
		12"	18"	24"	30"	36"	42"	48"			
Height (in.)	12"	.14	.24	.34	.45	.55	.65	.76			
	24"	.64	1.12	1.60	2.08	2.55	3.03	3.51			
	36"	1.00	1.76	2.51	3.26	4.02	4.77	5.52			
	48"	1.50	2.62	3.74	4.87	5.99	7.11	8.24			
	60"	2.00	3.50	4.99	6.49	7.99	9.49	10.99			
	72"	2.36	4.14	5.91	7.68	9.45	11.23	13.00			
	84"	2.86	5.00	7.14	9.28	11.42	13.57	15.71			
	96"	3.36	5.87	8.39	10.91	13.43	15.94	18.46			

*Intake air converted to standard air density. Tested to AMCA Standard 500-L, Figure 5.5.

Air Leakage with adjustable blade in closed position with a seating torque of 6.25 in.lb./sq.ft. of Louver Face Area. Leakage is based on a test of a 48" x 48" louver.

Air leakage (Louver Installation Position, Intake) is per AMCA Standard 500 Procedure Fig. 5.5.





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